

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19411**

2004-05 Nissan Titan King Cab, Crew Cab 5.6L, 2/4 W.D.



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E.exhaust from the flanged connections behind the catalytic converters. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax RH y-pipe **53313** and LH cross-over pipe **53314**. If required, install new exhaust gaskets, **31540**, supplied in this kit. Finger tighten the nuts on the inlet flanges and on the 2½" clamp that connects the two pipes.
3. Install DynoMax Bullet Muffler **24238**. Finger tighten the 3" inlet clamp that connects the bullet muffler to the outlet of 53313.
4. Install DynoMax Ultra Flo Welded Muffler **17233**. The side connection should be the inlet end. Finger tighten the 3" inlet clamp that connects this muffler to the Bullet muffler.

5. Install DynoMax tail pipe **55228** and clamp-on rod hanger **36397** which connects to the rubber isolator above the outlet of the muffler. This clamp is used to connect the tail pipe to the muffler. Be sure to insert the metal rod hanger, on the outlet end of the tail pipe, into the rubber isolator. See diagram on the back page of these instructions.
6. Install the **36474** stainless steel tip on the outlet of the tail pipe. Use band clamp **33272** to connect the tip to the tail pipe. Install the band clamp with the fasteners on top.
7. Beginning at the inlet end, align all the parts and fully tighten all clamps.

KIT CONTAINS:

- (1) 24238 BULLET MUFFLER
- (1) 17233 ULTRA FLO WELDED MUFFLER
- (1) 53313 RH Y-PIPE
- (1) 53314 LH CROSS-OVER PIPE
- (1) 55228 TAIL PIPE
- (1) 36474 304SS TIP
- (2) 31540 GASKETS
- (1) 36397 CLAMP-ON ROD HANGER
- (1) 2½" U-BOLT CLAMP
- (2) 3" U-BOLT CLAMPS
- (1) 33272 BAND CLAMP
- (1) INSTRUCTION SHEET

19411 SYSTEM DIAGRAM

